

INSTRUCTIONS FOR PROPER SPINDLE ASSEMBLY

CAUTION!

To prevent possible failure of and crucial damage to spindles, these instructions **MUST** be followed with utmost diligence.

Negligence of such instructions by individual entities may lead to unnecessary and possible adverse liabilities (Void Warranty).

DURING ASSEMBLY OR DISASSEMBLY OF SPINDLES TO OR FROM TURBINES

- Never apply direct pressure to any part of the *Actuator* (see Figure A)
- Never apply direct pressure to the face of the *Retainer* (see Figure A)
- Never apply direct pressure to any part of the *Spindle Tube Wall* (see Figure A)
- Only apply pressure to the *Ends of the Spindle Tube* (see Figure B)

FIGURE A

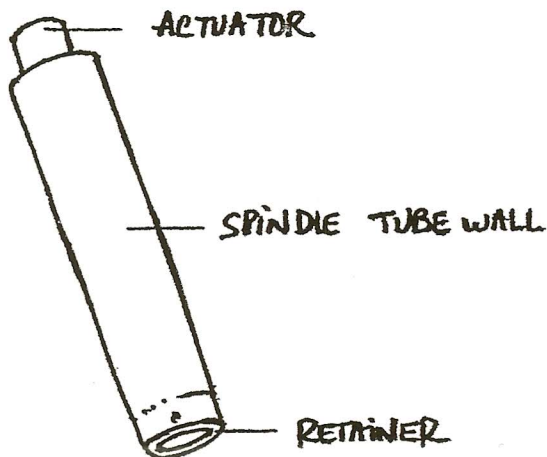


FIGURE B

